

OPERATION & SAFETY MANUAL



! WARNING

These instructions are for your personal safety. Always ensure that you have read and understood these instructions before using the equipment.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

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SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

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To watch practical demonstration videos, take a course, or to download an electronic copy of these Instructions, please visit www.picoteinstitute.com. Please note that videos and courses are not intended as a replacement or alternative to this operating and safety manual, but only as an additional learning tool.

SAFETY INFORMATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

WARNING

This section contains important safety information.
Failure to comply could result in serious injury or death.

Safety Symbols

Safety symbols are used throughout this manual to draw attention to potential hazards.



Danger risk of serious injury, follow instructions.



Danger risk of serious injury from moving parts, follow instructions.



Danger risk of serious injury from hot parts, follow instructions.



Danger do not touch. Risk of injury, follow instructions.

Personal Protective Equipment (PPE)

Always use Personal Protective Equipment including suitable protective clothing, footwear, plus:



Suitable eye protection to protect against injuries and chemicals from irritating eyes.



Suitable heat and cut-resistant gloves to help prevent any hand injuries. Any open injuries or skin irritations should always be covered to avoid contact with sewage, chemicals or dust.



Suitable respirator to prevent any dust or fumes being inhaled or consumed, which could cause occupational asthma or dermatitis.



Suitable ear protection to protect against hearing loss.

GENERAL MACHINE SAFETY

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1. Make sure the pipe has been opened and ventilated to prevent any gases accumulating. Make sure that the job location is well ventilated before grinding or drilling. Always use a vacuum extraction system in the pipe to remove dust. The operator must wear a dust mask when using dry grinding to clean pipes.



2. Always ensure that the battery is removed or isolated with the isolator switch before inspection, maintenance, or installing any accessories to the machine. Always follow the instructions in the manufacturer's manual.

3. Before each use inspect the machine carefully for any potential break or damage. Change damaged parts immediately. It is especially important to check the end of the shaft for any signs of wear and tear, and repeat the process for the outer casing.

4. When in use, it is very important that the machine is stable and on an even surface at all times.

5. Never leave the machine running unattended. Always hold the cable when operating the machine.



6. **Do not touch the Cutter or Grinding Chains immediately after use, they may be hot and could burn your skin.**

7. Ensure that the ventilation openings are kept clear when working in dusty conditions. If it should become necessary to clear dust, first remove the battery. Avoid damaging internal parts.

8. **Do not use the machine on any pipes containing asbestos fibres.**



9. **Never touch rotating parts.**

10. **Do not stand on the machine.**

11. Only use this machine with the accessories and spare parts offered by Picote Solutions.

Accessories and spare parts should only be used in the manner intended and as described.

12. Only operate the foot pedal or OPC as instructed. Never place anything on it in place of a foot.

13. **Do not extend the shaft.**

TRANSPORT, STORAGE & DISPOSAL

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ENVIRONMENTAL

Operational Ambient Temperature: -10 °C to 50 °C (14 °F to 122 °F) frost and condensation free

Storage Ambient Temperature: -20 °C to 60 °C (-4 °F to 140 °F) frost and condensation free

TRANSPORT

The ProLite 6/8 should be transported in a car or other vehicle secured with ratchet straps to prevent any sudden movements or accidents caused by hard braking or accident.

Never transport the machine with tool attached to the shaft. If using a pick-up or trailer to transport Picote Millers always suitable cover the unit to protect it from the elements.

STORAGE

It is recommended that Picote Millers be stored indoors to protect them from rain and sunlight, and in a constant ambient temperature. The best way to store the units is using the same box that the machine has been shipped in. If the ProLITE 6/8 has been stored in an environment colder than +10 °C or 50 °F, the machine should be stood at room temperature for 24 hours before use.

If the machine has been stored for long periods of time (over 2-3 months), it should be checked and tested according to the maintenance program before use.

The battery should be stored with ~60-80% charge.

DISPOSAL

The motor, control box, electric wires, axle package including slip ring and battery charger can be disposed in Europe at Waste Electrical and Electronic Equipment (WEEE) collection points. The Miller frame and flexible shaft can be recycled in metal waste collection points. Outer casing of the shaft and the reel can be disposed of as plastic waste.

Always follow local waste handling rules and regulations.

Recycle the battery according to local regulations.



Li-ion

CE DECLARATION OF CONFORMITY

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We Picote Solutions Oy Ltd as the responsible manufacturer, declare that the following Picote Solutions Oy Ltd drain cleaning machine:

ProLITE

Model No: 6/20 and Model No: 8/15

are of series production and

Conform to the following EU Directives and regulations:

Regulation (EU) 2023/1230

Directive 2014/35/EU

And is manufactured in accordance with the following standards or standardised documents:

EN 62841-1

EN 62841-13

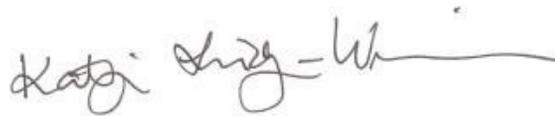
ISO-5349-1:2001

ISO-12100:2010

The technical documentation is kept by our authorised representative in Europe who is:

Picote Solutions Oy Ltd, Pienteollisuustie 24
06450 Porvoo, Finland

19th July 2026

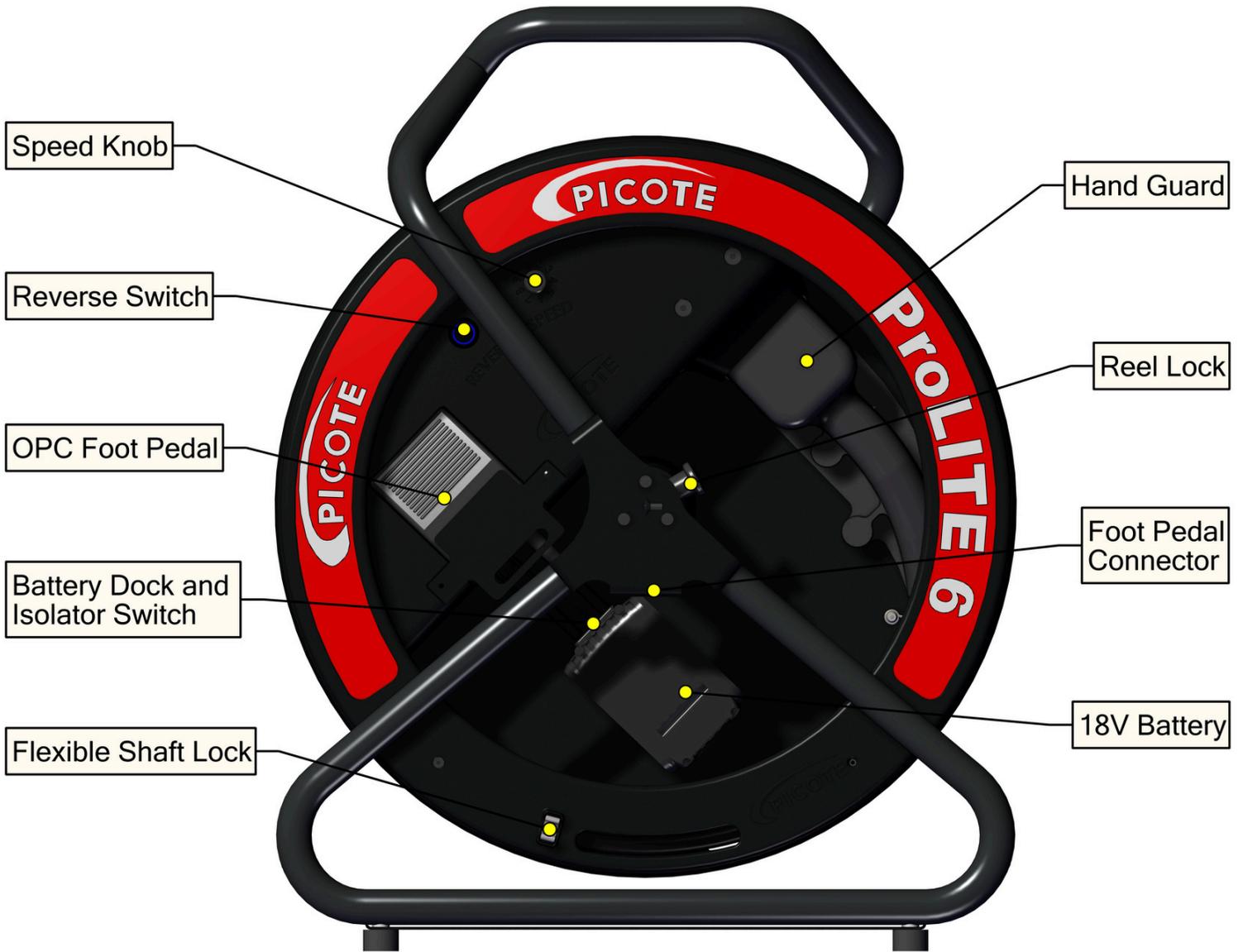


Katja Lindy-Wilkinson
C.E.O.

Picote Solutions Oy Ltd
Pienteollisuustie 24, 06450 Porvoo, Finland

GENERAL INFORMATION

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When not in use some non-toxic Picote Flexible Shaft Lubricant might leak from the hand guard.

TECHNICAL DATA

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ProLITE 6

Size (cm/inches)	Shaft (mm/in)	Range (m/ft)	Drain Diameter (mm/inches)	Rotating Speed (rpm)	Run Time	Power Source	Weight (kg/lbs)
62x27x52 / 24.4x10.5x20.5	6 (1/4")	14 (45.9)	DN32-75 / (1.25-3")	850-2150	20 minutes per battery at full load	Battery	13.6 / 30

ProLITE 8

Size (cm/inches)	Shaft (mm/in)	Range (m/ft)	Drain Diameter (mm/inches)	Rotating Speed (rpm)	Run Time	Power Source	Weight (kg/lbs)
62x27x52 / 24.4x10.5x20.5	8 (1/3")	19 (62.3)	DN50-100 (2-4")	850-2150	20 minutes per battery at full load	Battery	14.6 / 32

INTENDED USE

This machine is intended for the following uses;

1. Cleaning and unblocking pipes, drains and sewers by grinding.
2. Descaling pipes.

AVAILABLE TOOLING

Always follow the Picote Solutions' instructions when installing and using the machine with accessories.

Original Chains	Cyclone Chains	3D Chains
Smart Cutter™	Nylon Cleaning / Coating Brush	Mini Sweeper
Special Drill Head	Wire Brush	Twister Mini
Tiger Bore	Tiger Drill Chains	Unblocking Heads

Please check Picote Solutions Quick Guides and Tool Manuals for more detailed information:

www.picoteinstitute.com

VOLTAGE & POWER SUPPLY

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Ensure that the supply voltage is correct. The voltage of the power source must match the value given on the nameplate of the charger.

Single Battery Charger

Input: 100 ~ 240V~ 50/60Hz 0.6A

Output: 22VDC 44VA 2.0A

Dual Battery Charger

Input: 100 ~ 240V~ 50/60Hz 1.2A

Output: 2x 22VDC 44VA 2.0A

SAFETY FEATURES

The machine is equipped with an Electric Clutch . The power supply to the motor is cut off when the Electrical Clutch engages.

The machine is operated by foot pedal (Operator Presence Control or 'OPC'). When the control is not held down, the machine stops. Never place any kind of object on the pedal in place of a foot (such as a brick).

NOISE LEVELS, VIBRATIONS & EMISSIONS

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Due to continuing product development, the specifications herein are subject to change without notice.

The typical A-weighted noise level determined according to EN60745:



Sound pressure level (LpA): 90 dB (A)

Sound power level (LWA): 103 dB (A)

Emissions during actual use of the machine can differ from declared values depending on the ways that the machine is used. Safety measures to protect the operator should be determined by actual conditions, taking into account all aspects of the operating cycle (such as when the machine is switched off and when it is running idle).

VIBRATION Hand vibration levels depend on the distance from the tool head to the user and working conditions. The vibration levels below have been measured during normal lining activities at Picote worksites in Finland. Vibration has been determined according to ISO-5349 and EU-directive 2002/44/EG.

The table below details the safe daily exposure time for the user depending on tool used.

Safe daily exposure time for user:

Exposure Action Value (EAV) 2,5 m/s²

Exposure Limit Value (ELV) 5,0 m/s²

Tooling	Working Distance m/ft	EAV	ELV
Mini Twister DN50 / 2"	2m / 6.6ft	10h 14min	Over 24h
Mini Twister DN50 / 2"	10m / 32.8ft	Over 24h	Over 24h
Original Cleaning Chain DN50 / 2"	0-2m / 0-6.6ft	9h 42min	Over 24h
Original Cleaning Chain DN50 / 2"	0-15m / 0-49.2ft	16h 42min	Over 24h

OPERATING INSTRUCTIONS

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- Before installing Picote tools, always make sure that the machine is fully turned off by either removing the battery or using the battery isolator switch.
- Always round off the sharp edges of the shaft to avoid cuts and to make it easier to insert the shaft into the tool or for a leader to be used.
- Check that there is the correct length of flexible shaft (without its plastic casing) at the end of the flexible shaft and that all screws have been loosened so that the shaft can be easily inserted inside the tool. Position the shaft inside the tool, as far as it will go, and tighten the screws. Consult accessory manuals (cutters & grinding chains) for detailed information.

WHILE IN OPERATION

- During drilling, grinding and cutting processes, always use a separate vacuum extraction system or run water in the drain to remove dust.

STARTING & USING THE MACHINE

1. The machine has an operator presence control or 'OPC' Foot Pedal. When the control is not held down, the machine stops. The machine can also be stopped by pushing the ON/OFF button, switching the isolator switch or by removing the battery.
2. Check the rotation speed of the shaft before powering up. The rotational speed control is located on the motor. The rotational speed can be set at speed levels from 1 to 10.
3. Check the rotation direction. Clockwise direction should be used when possible.
4. Place the tool inside the pipe.
5. Turn on the power switch.
6. The machine starts when the OPC foot pedal is pressed down. Always hold the flexible shaft with both hands firmly while operating the machine.
7. Rotating the tool slowly makes it easier to move the tool forward inside the pipe.

The lifespan of the shaft outer casing can be prolonged by using a Sleeve Bearing designed for the outer casing.

There is an electrical safety clutch installed in the ProLITE units. If the machine is overloaded the safety clutch stops the motor. Release the foot pedal, pull the shaft back a little bit and continue working. If the safety clutch is engaged constantly, check the condition of the flexible shaft and lubricate if necessary. Brief changing instructions can be found in this manual on pages 16-19.

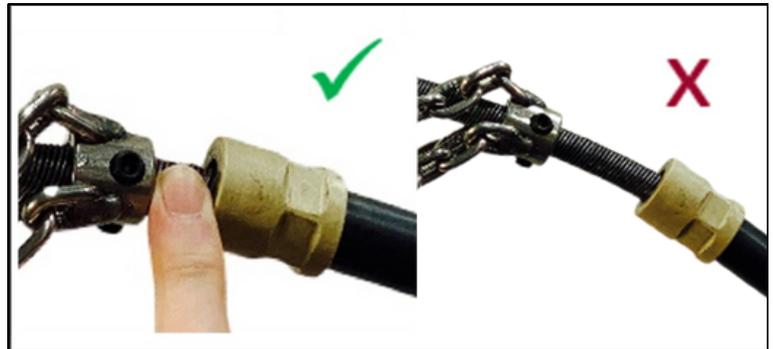
Avoid overloading the motor!

OPERATING INSTRUCTIONS

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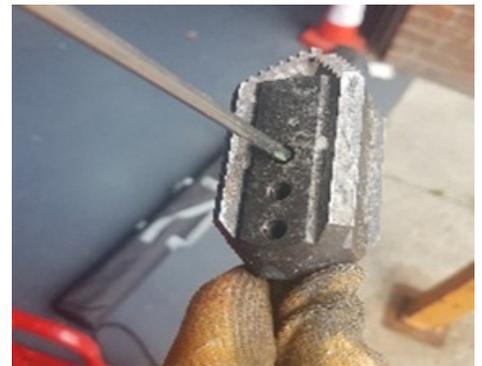
ATTACHING TOOLS

Keep the gap between the tool and outer casing or sleeve bearing to 6mm (1/4")



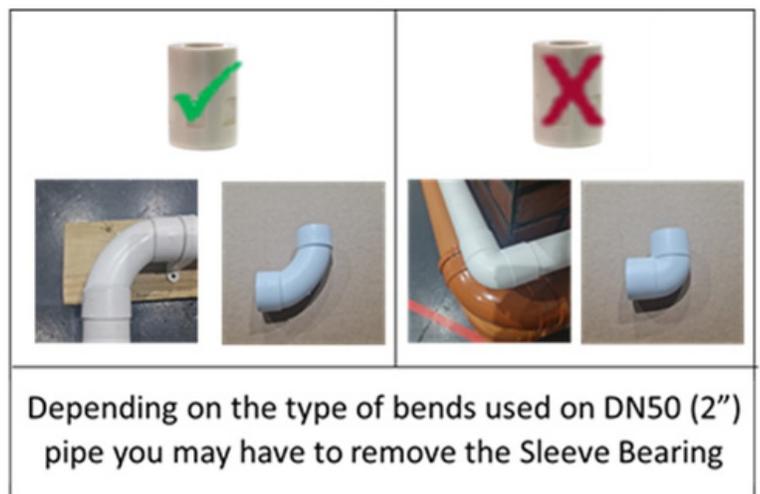
TIGHTENING THE SET SCREWS

When you add a tool always tighten the screws starting from the screw furthest away from the end of the flexible shaft (where applicable).



SLEEVE BEARING IN DN50 / 2" BENDS

Depending on the type of bend you may not be able to easily navigate a DN50 / 2" bend unless you first remove the Sleeve Bearing. This is usually the case for tight bends (see examples to the right).



OPERATING INSTRUCTIONS

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SPEED KNOB:

Optimal rotation speed of the ProLITE 6/8 is dependent on work load.

Minimum rotation speed is normally best when moving the tool around tight bends.

When beginning to work, adjust the speed up to the level which seems to work the best.

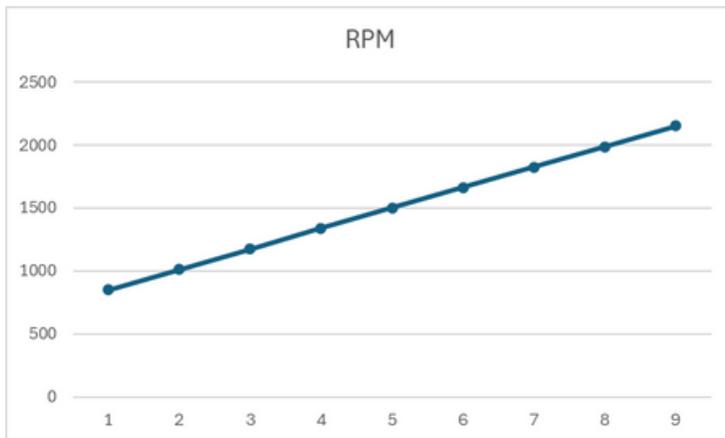
The speed dial can be found on the control panel (see below image).

Set the speed by rotating the knob. Check the corresponding rotation speed from table below.

DIRECTIONAL KNOB

The reverse rotation is only meant for navigating the bends or getting the tool unstuck.

Do not use reverse during normal operation as this may damage the flexible shaft!



MAINTENANCE

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WARNING

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- Before performing any maintenance always check that the machine is fully turned off.
- If there are potential weak points, or the shaft is damaged, cut off the damaged length using a band saw or replace the entire shaft as needed.
- For safety and efficiency, always keep the machine and its motor, drive unit, ventilation and cooling slots clean.
- Remove handguard and check that the screws for the shaft socket are securely tightened (weekly).
- Check that all the bolts and screws on the machine are securely tightened.

Maintenance Task	Monthly	Every 3 months
Condition of flexible shaft and outer casing	Inspect, fix or replace if needed.	
Tightness of screws		Inspect, fix or replace if needed.

CLEANING THE MACHINE

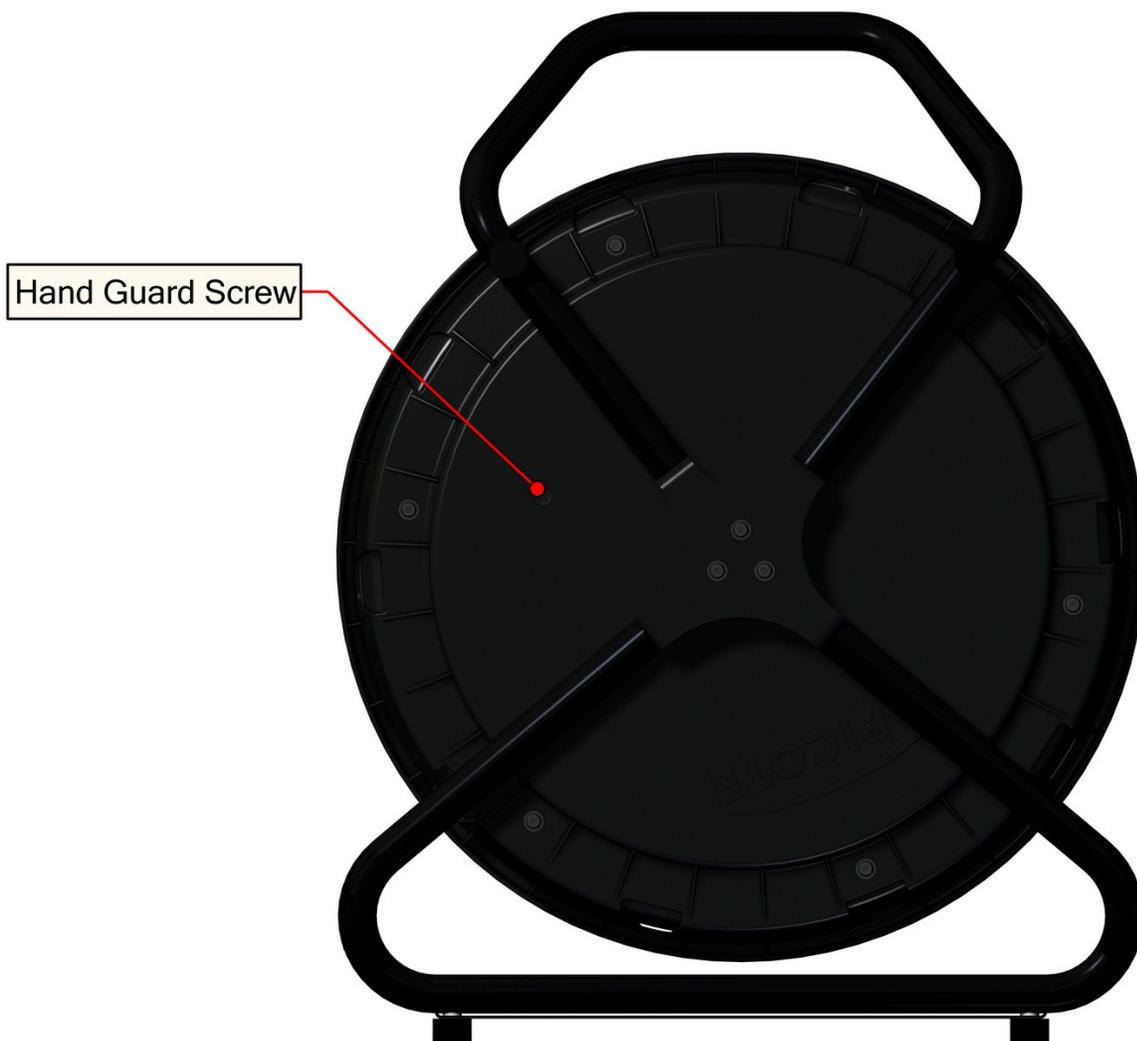
To ensure safe and reliable operation, keep the machine clean at all times. After each use, inspect the controls and surrounding surfaces and remove any dirt, grime, or debris using a soft cloth. Do not allow contaminants to build up around buttons, switches, or connectors, as this may impair functionality or cause unintended operation. Avoid using excessive moisture or harsh cleaning agents; if needed, use a lightly dampened cloth and dry thoroughly before storing or operating the machine.

MAINTENANCE

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To remove the Hand Guard, turn the pictured screw until the Hand Guard comes off.

NOTE! The screw will not come out.

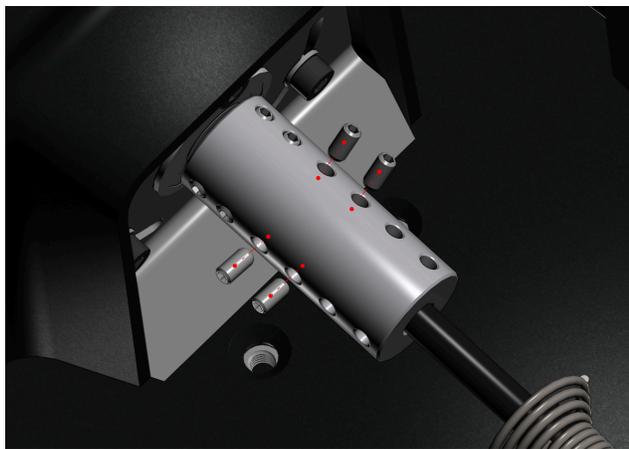


MAINTENANCE

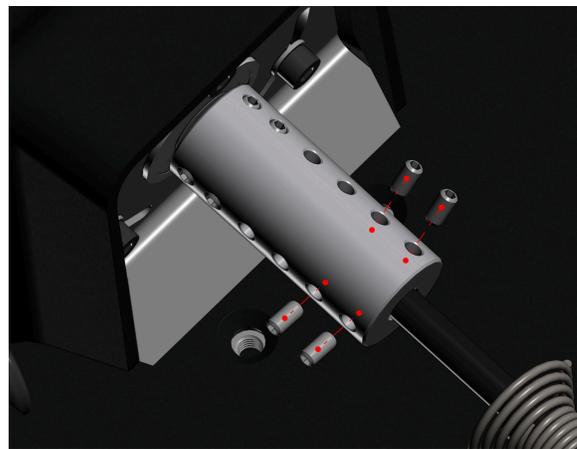
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Loosen the set screws on the shaft socket to remove the shaft.
The screw positions depend on if the shaft is 6 or 8mm (1/4" or 1/3").



6mm (1/4")



8mm (1/3")

MAINTENANCE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Remove the strain relief spring by removing the screw and pulling the spring from the outer casing. Turning the spring along its axis may help removing it.



MAINTENANCE

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INSPECTING FLEXIBLE SHAFT FOR DAMAGE

Carefully inspect the flexible shaft and its casing on a regular basis to ensure that there are no signs of wear and tear. Change the flexible shaft and casing as and when required. Damaged shaft needs to be trimmed back before attaching tools (see examples to right).



SERVICING THE FLEXIBLE SHAFT & ITS OUTER CASING

The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the casing replaced prior to shipping. Always inspect the condition of the shaft and its outer casing regularly. Also, inspect at least once a week that the shaft is well attached under the hand guard at the machine end. If the shaft appears to have gaps between the windings from the beginning to the end, the entire shaft will need to be replaced.

To add lubricant the shaft has to be disconnected from the machine and removed from the reel. Around 1-1.5m (3-5ft) of shaft should be removed from the outer casing, with the lubricant applied to the inside of the casing. No more than **20ml/20g/1oz** will be required for the entire shaft. Too much lubricant can cause a strain on the shaft. After the lubricant has been poured, the free shaft end should be pushed through the outer casing. The shaft will push the lubricant evenly inside the outer casing. Connect the shaft to the machine and rotate on a low rotation speed so that the shaft will push excess lubricant to the outside. Use a mat to protect the work area under the machine to prevent damage to floors.

Keeping the shaft well lubricated will prolong its lifespan and decrease the friction caused by the shaft while it turns round. Lower friction will decrease the burden caused to the motor.

If preferred, the shaft can be taken out of its outer casing for lubrication.

Appropriate oil to use: Picote Flexible Shaft Lubricant (available from your reseller)

CHANGING THE FLEXIBLE SHAFT

Only use the shaft and its special outer casing specified by Picote Solutions. Order the replacement shaft from your Picote Reseller. The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the casing replaced prior to shipping.

1. Loosen the bolt holding the hand guard and remove the hand guard.
2. Open bolt which is holding strain relief spring.
3. Loosen the screws in the shaft connector that hold the shaft.
4. Pull strain relief spring away from the shaft.
5. Pull the old shaft out of the machine.
6. Insert the new shaft. Before inserting the shaft inside the shaft connector, add strain relief spring and tighten.
7. Verify that the shaft goes all the way to the end.
8. Tighten the screws.
9. Mount the hand guard. Tighten the bolt.

MAINTENANCE

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**This section contains important safety information.
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You must use only the Picote Solutions accessories and attachments with the machine described in this operations manual. The use of other accessories or attachments could present a risk of injury or death. The accessories or attachments should only be used in the proper and intended manner, and always follow Picote Solutions instructions.

ProLITE MILLERS

3510000620/UK/US/AUS	ProLITE 6 EU/UK/US/AUS
3510000815/UK/US/AUS	ProLITE 8 EU/UK/US/AUS

SPARE PARTS & ACCESSORIES

1312020065020	Spare Shaft 6mm /
1312030085015	Spare Shaft 8mm
3510000001	18V 5.0Ah Battery
900004611/UK/US/AUS	Spare Single Slot Charger EU/UK/US/AUS
900004608/UK/US/AUS	Spare Dual Slot Charger EU/UK/US/AUS
900004589	30A Blade Fuse
900004433	Foot Pedal for ProLITE
1350000021	Picote Flexible Shaft Lubricant Package, includes 6 bottles

ADDITIONAL TOOLS

1350000005	Pliers
1350000018	Shaft Rounder
1350000006	Sheath Cutter 1
1350000011	Sheath Cutter 2 (used when there is a shaft inside the outer casing)
1350000013	Combo Hex Key 1,5 - 6 mm
1350000012	Cutter for Side Grinding Panels

MAINTENANCE

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WARNING

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Here are some useful tips on how to get the most out of your Picote system. Always use the recommended tools for maintenance to avoid personal injury.

CUTTING THE FLEXIBLE SHAFT



Always inspect the flexible shaft before each use.

Run the machine briefly in clockwise direction to allow the shaft to return to its resting position.

If there are potential weak points or the shaft is damaged, cut off the damaged length using a band saw.

For most tools, the shaft should extend ~40mm (1½") past the casing.

Hubs and Original chains without a leader require more exposed shaft.



CUTTING THE OUTER CASING



Always inspect the outer casing before each use. The easiest and safest way to shorten the outer casing to the correct length is using a sheath cutter. Only the necessary amount of bare shaft should be exposed at any time.

SHAFT ROUNDER



The Shaft Rounder is used to smooth the end of the flexible shaft, preventing the user from being cut by the otherwise sharp metal edge.



PRACTICAL TIPS

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SLEEVE BEARING



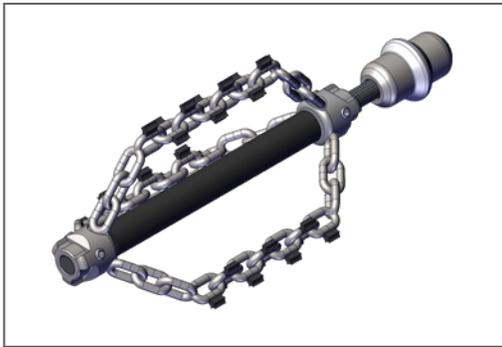
Always use a Sleeve Bearing whenever possible.*

It prolongs the lifetime of the flexible shaft and prevents the outer casing from melting in the tool end.

Sleeve bearings can be reused when outer casing is shortened.

*ProLITE 6 does not support Sleeve Bearings.

CREATING LEADERS



You can extend the life of the flexible shaft and increase productivity on site by making individual leaders for the most commonly used tools.

This way you can easily and quickly switch between tools.

Leaders should always be used if the situation permits it.*

*ProLITE 6 does not support Leaders

ADDING A VISUAL MARKER FOR SAFETY



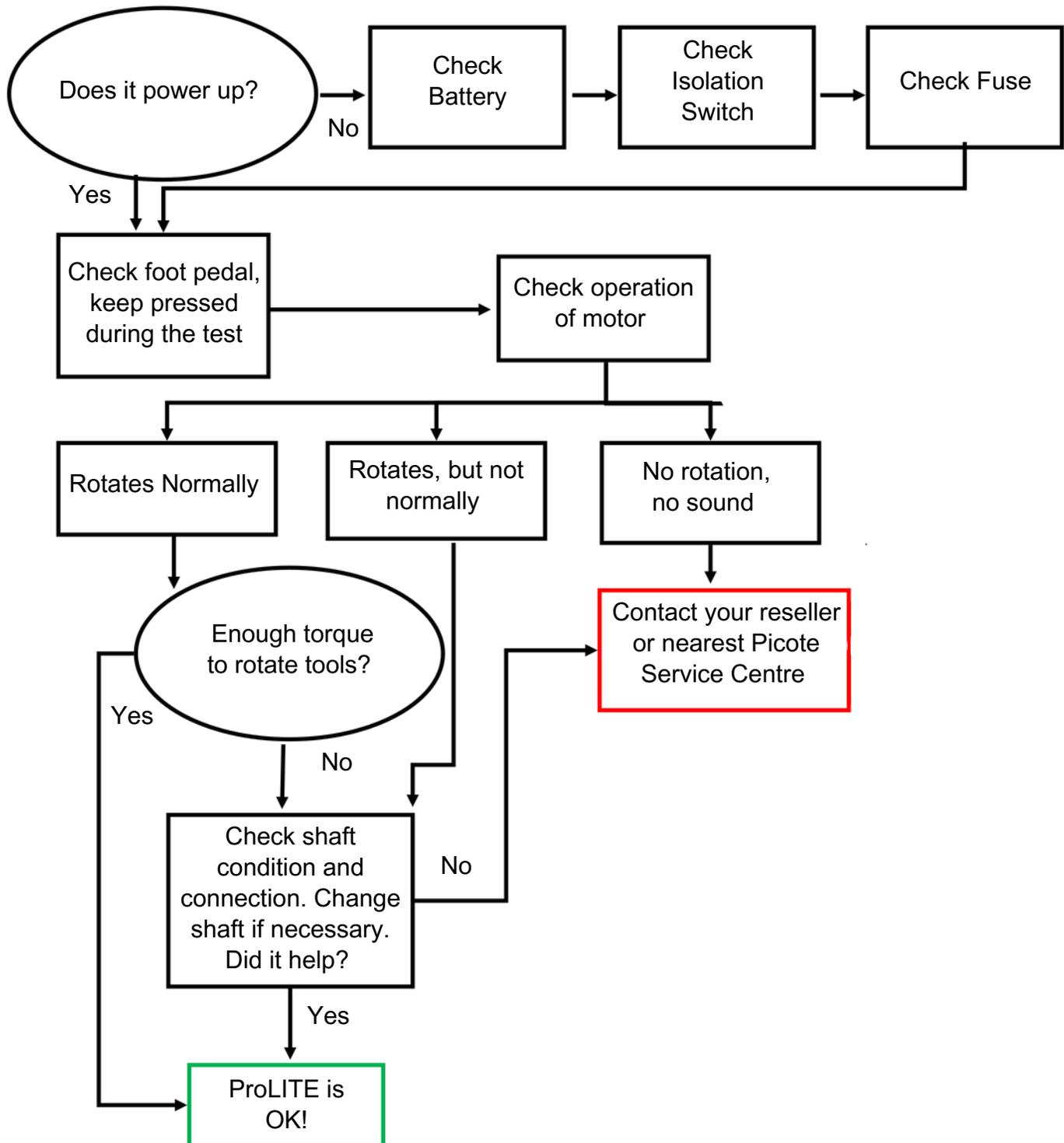
If not using a “leader” attach a visual marker (tape) on the outer casing of the flexible shaft.

Place it around 500mm (20”) from the end of the shaft.

The marker will indicate the tools location and help prevent possible injury from the rotating parts by alerting you when the tool is about to exit the pipe.

TROUBLESHOOTING FLOWCHART

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If there is problem that you cannot resolve with this manual, please consult your Picote Reseller or Picote Solutions at claims@picotesolutions.com.

WARRANTY POLICY & PROCEDURE

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Limited Warranty:

Picote warrants to the original End User that the Product purchased by such End User will operate in accordance with, and substantially conform to their published specifications when shipped or otherwise delivered to the End User and for a period of one (1) year, except electric motors for which the warranty period shall be six (6) months, provided, however, that Picote does not warrant any claim or damage under this Warranty if such claim or damage results from:

1. Consumable parts or normal wear and tear resulting from use of the Products,
2. Product overload or overheated motor,
3. Regular periodic maintenance of Products,
4. Misuse, neglect, or improper installation or maintenance of the Products, or use of Products not for their intended purpose,
5. Products that have been altered, modified, repaired, opened or tampered with by anyone other than Picote or an authorized Picote Service Centre, or unsuitable or unauthorized spare parts, accessories or third party products when using the Products or;
6. the use of the Products not in compliance with their respective Documentation, user manuals, safety and maintenance instructions, and any usage restrictions contained therein, or
7. accident, fire, power failure, power surge, or other hazard.

Otherwise, the Products are sold AS IS. End User is responsible for using the Products within their specifications and instructions as contained in the Documentation.

EXCEPT AS SPECIFIED IN THIS WARRANTY, ALL EXPRESS OR IMPLIED DONFITIONS, REPRESENTATIONS, AND WARRANTIES INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON INFRINGEMENT, SATISFACTORY QUALITY OR ARISING FROM A COURSE OF DEALING, LAW, USAGE, OR TRADE PRACTICE, ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. TO THE EXTENT AN IMPLIED WARRANTY CANNOT BE EXCLUDED, SUCH WARRANTY IS LIMITED IN DURATION TO THE WARRANTY PERIOD. BECAUSE SOME STATES OR JURISDICTIONS DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, THE ABOVE LIMITATION MAY NOT APPLY. This disclaimer and exclusion shall apply even if the express warranty set forth above fails of its essential purpose.

TRAINING

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TRAINING CENTERS:

- Phoenix, Arizona, **USA**
- Porvoo, **Finland**
- Sandhurst, England, **UK**



Visit our website at www.picotegroup.com or contact us at training@picotesolutions.com to find out about course offerings, pricing, and scheduling.





Please Contact:

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